



Bathroom Accessories for Senior Living
BRONZE TONES | THOUGHTFUL DESIGN



MADE
IN ITALY

PROGRAMMA 4CA
BRONZE EDITION

da



THE PLAN AWARDS
HONORABLE MENTION



EUROPEAN PRODUCT DESIGN AWARD
HONORABLE MENTION



AN's BEST OF PRODUCTS AWARDS
WINNER



GLOBAL FUTURE DESIGN AWARDS
WINNER



AN's BEST OF PRODUCTS AWARDS
WINNER



NYCXDESIGN AWARDS
FINALIST



AN's BEST OF PRODUCTS AWARDS
HONORABLE MENTION



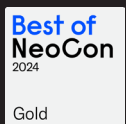
#METROPOLISLIKES NYCXDESIGN
WINNER



GREEN GOOD DESIGN AWARDS
WINNER



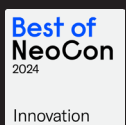
GLOBAL FUTURE DESIGN AWARDS
THIRD AWARD



BEST OF NEOCON GOLD AWARD
WINNER



IDEA INTERNATIONAL DESIGN
EXCELLENCE AWARDS
FINALIST



BEST OF NEOCON INNOVATION AWARD
WINNER



VADI CERAMICS & BATHROOM
DESIGN AWARD
SPECIAL MENTION



NYCXDESIGN AWARDS
HONOREE



XXIII COMPASSO D'ORO AWARD
NOMINATION



NYCXDESIGN AWARDS
FINALIST



REDDOT DESIGN AWARD
WINNER

reddot design award



EUROPEAN PRODUCT DESIGN AWARD
WINNER



XXI COMPASSO D'ORO AWARD
NOMINATION

 **EPD**[®]
THE INTERNATIONAL EPD[®] SYSTEM



LEED[®]
pba PRODUCTS
CONTRIBUTES
TO **LEED** CREDITS

REACH
COMPLIANT

VOCs
FREE

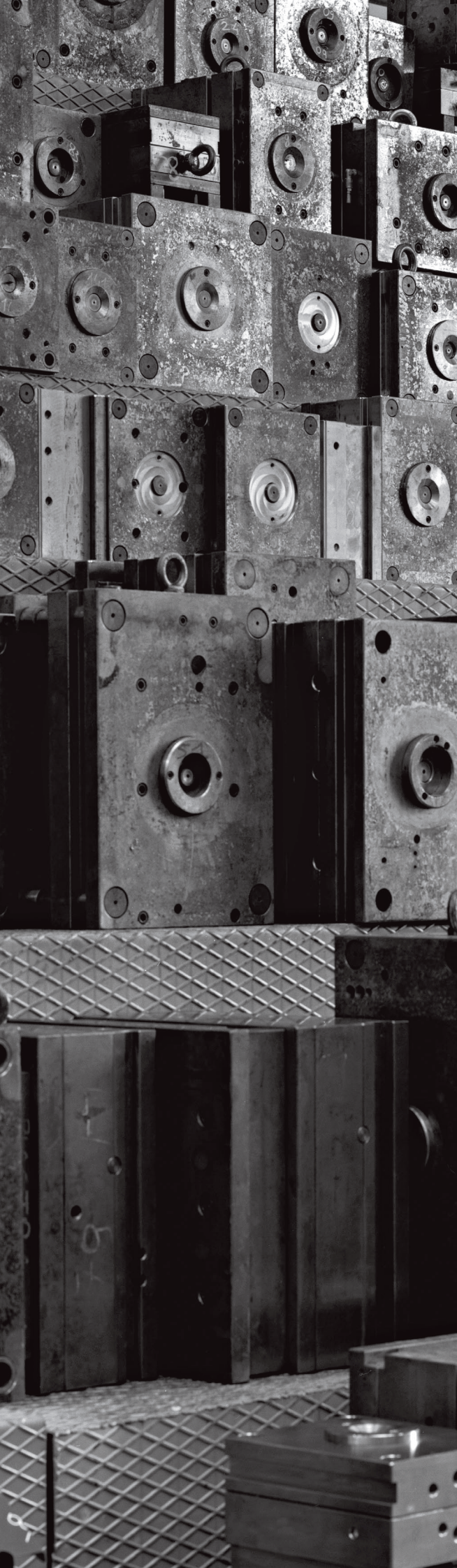


CYTOTOXICITY TEST



Cytotoxicity test to DIN EN ISO 10993-5





WE IMAGINE, DEVELOP AND
MANUFACTURE BARRIER FREE
BATHWARE ACCESSORIES AND
OBJECTS TO MAKE INCLUSIVE
ENVIROMENTS. THIS IS AN
AESTHETIC, TECHNICAL AND HUMAN
CHALLENGE THAT IDENTIFIES
BEAUTY AS THE WAY TO GIVE EQUAL
DIGNITY TO DIFFERENCES.

THE PRODUCTS WE DESIGN AND
MANUFACTURE FOR A “LIFE WITHOUT
BARRIERS” MUST BE INCLUSIVE
AND ACCESSIBLE; THEY CAN BE
CONSIDERED A SUCCESS ONLY
IF THEY ARE INTENDED TO BE
FOR EVERYONE AND NOT FOR A
PARTICULAR CATEGORY OF USER,
BUT FOR INDIVIDUALS LIVING IN
A COMFORTABLE SPACE: WE WISH
TO MAKE EXCELLENCE ACCESSIBLE
TO EVERYONE.

PROGRAMMA 4CA
BRONZE EDITION







ALUMINUM ALLOY EN-AW 6060

DURABLE, CORROSION-RESISTANT ALUMINUM FOR SAFE BATHROOM APPLICATIONS



THE EN-AW 6060 ALUMINUM ALLOY IS WIDELY USED DUE TO ITS HIGH THERMAL DEFORMATION CAPACITY, EXTRUSION SPEED AND THE POSSIBILITY OF OBTAINING AN EXCELLENT LEVEL OF AESTHETIC FINISH, ESPECIALLY THROUGH THE ANODIZATION PROCESS. IT ALSO HAS AN EXCELLENT CORROSION RESISTANCE, EXCELLENT WELDABILITY AND GOOD COLD FORMABILITY, ALL ASPECTS THAT MAKE IT THE IDEAL MATERIAL FOR THE CREATION OF COMPLEX SHAPES AND DESIGN OBJECTS.

pba ANTI-MICROBIAL COATING

ANTI-MICROBIAL COATING SURFACE FINISHING

PRODUCTS IN ALUMINUM HAVE NATURAL ANTIBACTERIAL PROPERTIES AND A EASY HANDLING ON CLEANLINESS. pba ANTI-MICROBIAL COATING (AMC) IS AN OPTIONAL INNOVATIVE FINISHING THAT REDUCES MULTI-RESISTANT PATHOGENS BY 99.99%. (EFFECT OF ANTI-BACTERIAL ACTIVITY ON STAINLESS STEEL AND ALUMINIUM SURFACES).

THE pba ANTI-MICROBIAL COATING SURFACE FINISHING CONTAINS SPECIAL ADDITIVES THAT MAKE THE SURFACE PROTECTED FROM BACTERIA AND MICROORGANISMS. THE TESTS SHOW THAT ON UNTREATED SURFACES THE MICROBES AND BACTERIA CAN EASILY PROLIFERATE WHILE ON THE TREATED SURFACES THE BACTERIAL PROLIFERATION IS ZEROED.

NURSING HOME



NURSING HOME

BATHROOM ACCESSORIES FOR HEALTHCARE AND COMMUNITY



THE PROGRAMMA 4CA ALUMINUM BATHROOM ACCESSORIES AND AIDS PROGRAM DEMONSTRATES HOW ELEGANT, THOUGHTFULLY DESIGNED PRODUCTS CAN ENHANCE BOTH THE APPEARANCE AND FUNCTIONALITY OF ACCESSIBLE SPACES.

OUR BARRIER-FREE BATHWARE ACCESSORIES ARE THOUGHTFULLY DESIGNED TO CREATE INCLUSIVE ENVIRONMENTS THAT FOSTER A LIFE WITHOUT BARRIERS, BLENDING FUNCTIONALITY WITH AESTHETIC APPEAL. OUR BATHROOM ACCESSORIES HELP RESIDENTS THRIVE BY SUPPORTING PERSONAL HEALTH AND CREATING A POSITIVE, HEALTH-CONSCIOUS COMMUNITY ENVIRONMENT.

SENIOR HOUSING



SENIOR HOUSING

INCLUSIVE DESIGN TO PROMOTE AUTONOMY AND WELL-BEING



THE PROGRAMMA 4CA BRONZE EDITION INCLUDES A WIDE RANGE OF BATHROOM ACCESSORIES WHICH GIVE DESIGNER THE OPPORTUNITY TO DESIGN ACCESSIBILITY WITHOUT COMPROMISING BETWEEN ACCESSIBILITY AND BEAUTY.

NEW SENIOR HOUSING HAS EVOLVED INTO MODERN, LUXURIOUS, AND INVITING SPACES FOR RESIDENTS TO CALL HOME. TODAY'S LUXURY IS DEFINED BY SIMPLICITY—CRISP, CLEAN LINES AND SLEEK, CONTEMPORARY FINISHES THAT CREATE A SENSE OF ELEGANCE AND COMFORT. THE NEW GENERATION OF SENIORS EXPECTS NOTHING LESS THAN MODERN AND SOPHISTICATED DESIGN.

SAFETY SUPPORTS



LIFT-UP SAFETY SUPPORTS



SEATS



BATHROOM ACCESSORIES



BRONZE EDITION

.79 DARK BRONZE

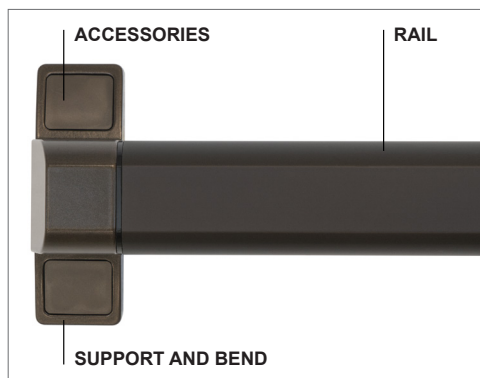


RAIL
Aluminum anodized
SUPPORT AND BENDS
Powder-coated
ACCESSORIES
Polyamide 6



AMC .A9
Transparent
Dark Bronze
On minimum lot to be agreed

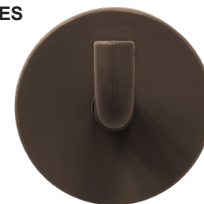
A M C



.79 BRONZE



ACCESSORIES
Polyamide 6



STANDARD

.70 LIGHT BRONZE



RAIL
Aluminum anodized
Light Bronze



ACCESSORIES
Polyamide 6 Grey

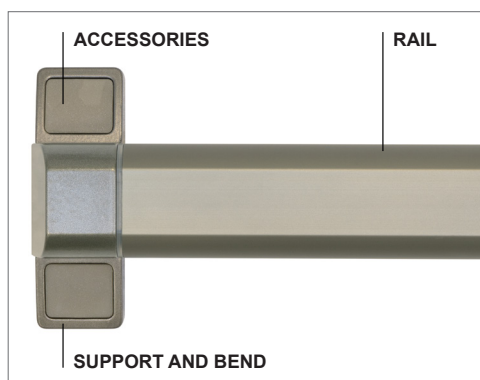


SUPPORT AND BENDS
Powder-coated
Aluminum Alloy and Zamak Grey



AMC .A0
Transparent
Light Bronze

A M C



.70 GREY



ACCESSORIES
Polyamide 6



.71 SILVER



RAIL
Aluminum anodized silver



ACCESSORIES
Polyamide 6 White

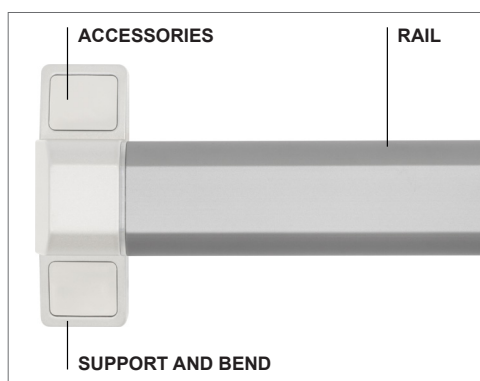


SUPPORT AND BENDS
Powder-coated
Aluminum Alloy and Zamak White



AMC .A2
Transparent
Silver

A M C



.71 WHITE



ACCESSORIES
Polyamide 6



UPON REQUEST - ON MINIMUM LOT TO BE AGREED

.73 BLACK

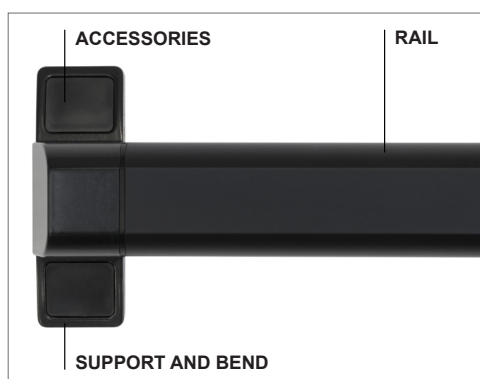


RAIL
Aluminum anodized
SUPPORT AND BENDS
Powder-coated
ACCESSORIES
Polyamide 6



AMC .A3
Transparent
Black
On minimum lot to be agreed

A M C



.10 BLACK



ACCESSORIES
Polyamide 6



TÜV CERTIFICATE



Certificate N° :Z1 029615 0021

CE CONFORMITY

Regulation UE 2017/745
Directive 2014/35/UE

CYTOTOXICITY TEST

Cytotoxicity test to DIN EN ISO 10993-5

MATERIALS

ALUMINIUM EN-AW 6060

The EN-AW 6060 aluminum alloy is widely used due to its high thermal deformation capacity, extrusion speed and the possibility of obtaining an excellent level of aesthetic finish, especially through the anodization process. It also has an excellent corrosion resistance, excellent weldability and good cold formability, all aspects that make it the ideal material for the creation of complex shapes and design objects.

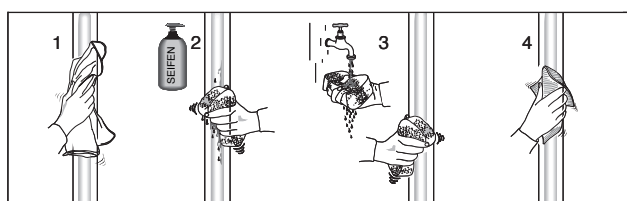
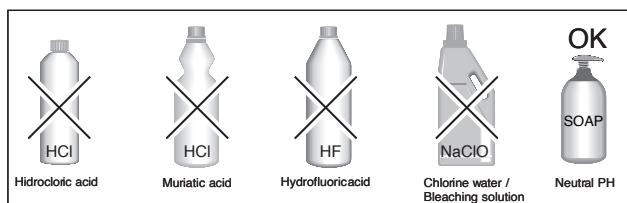
Alloy	Forms	Characteristics - Properties	Applications
EN - AW 6060	• Extruded round rod/bar	• Very good corrosion resistance • Medium strength • Complex sections • Anodising quality	Architectural sections, frames, lightings, railing, ladders, furniture, fences, flooring

Alloy	Temper	Temper designation (EN 515)
EN - AW 6060	O	Annealed wrought alloys
	T4	Solution heat treated & natural aged
	T5	Cooled from an elevated temperature forming operation & artificially aged (precipitation hardened)
	T6	Solution heat treated & artificially aged (precipitation hardened) Press quenching required
	T64	Solution heat treated & artificially aged (precipitation hardened) Under aged to improve formability (bending temper)
	T66	Cooled from an elevated temperature forming operation & artificially aged (precipitation hardened) to a higher level of mechanical properties through special control of manufacturing processes. Press quenching required.

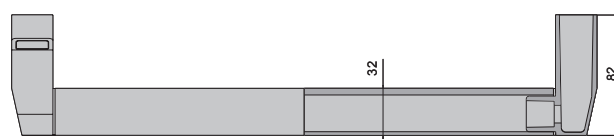
REGISTERED MODELS

All Programma 4CA models are registered with application number 002497834.

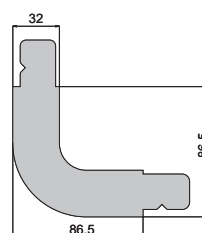
MAINTENANCE



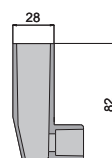
STRUCTURAL ELEMENTS

ALUMINUM COMPONENTS
ARE COMPLETELY
SEPARABLE FOR RECYCLE

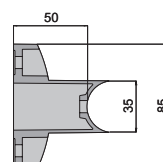
STRAIGHT ELEMENT

Extruded alloy EN AW-6060 aluminum tube
anodized (HB=80MIN)

90° BEND

Die-cast aluminum bend with cathaphoresis
treatment and powder-coating

WALL SUPPORT

Zinc alloy support (ZAMAK) with cathaphoresis
treatment and powder-coating

STRAIGHT SUPPORT

Zinc alloy support (ZAMAK) with cathaphoresis
treatment and powder-coating

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